

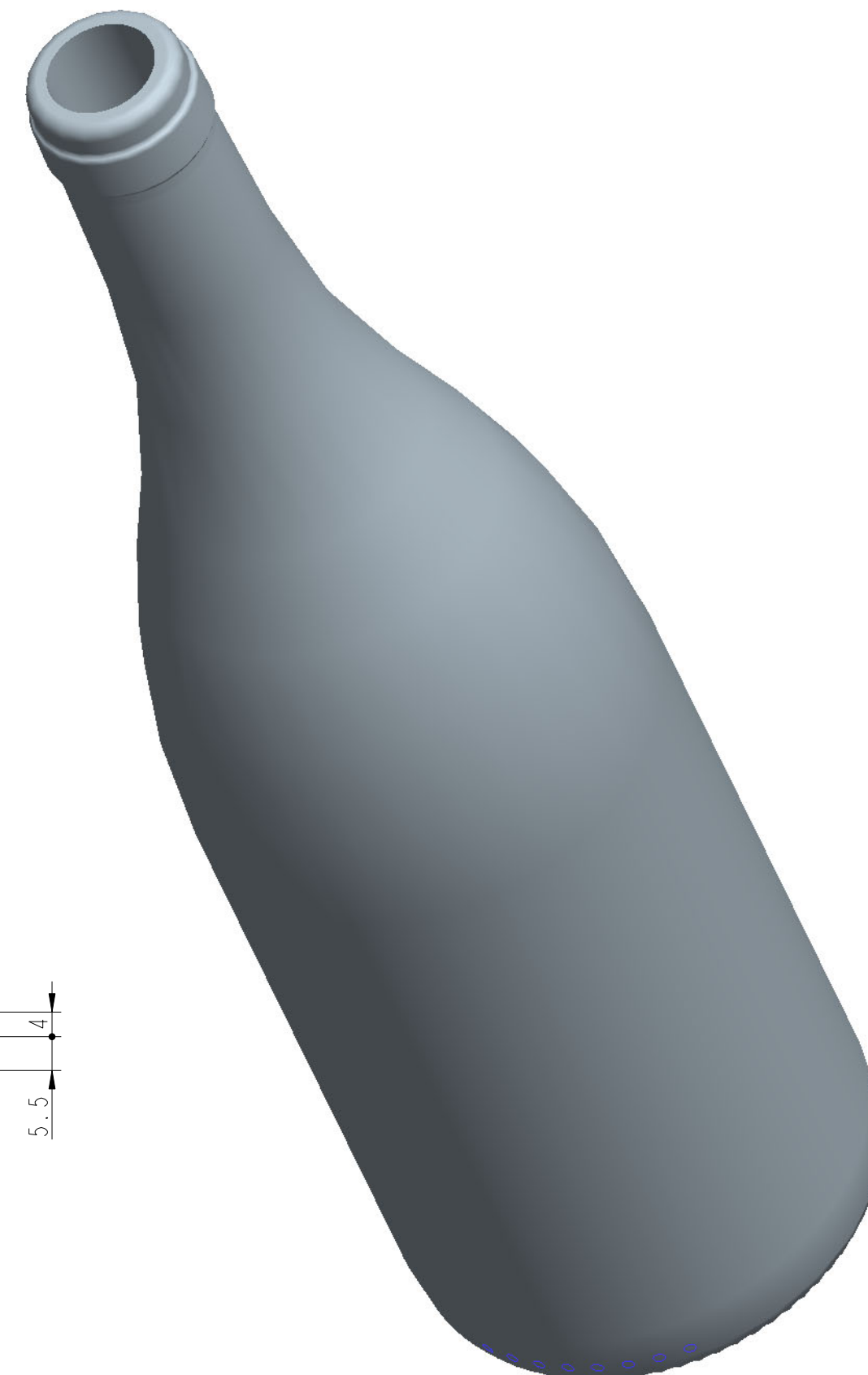
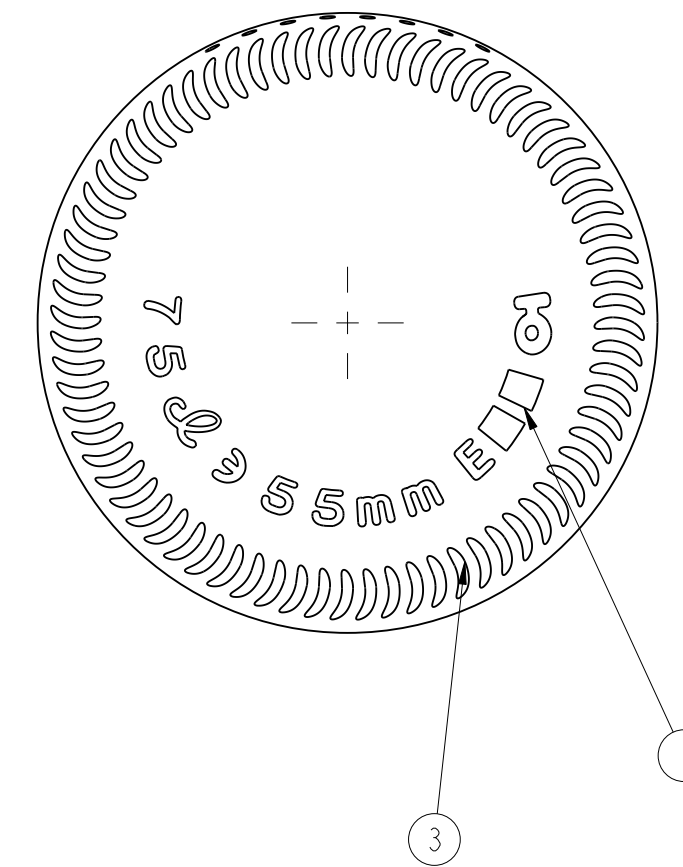
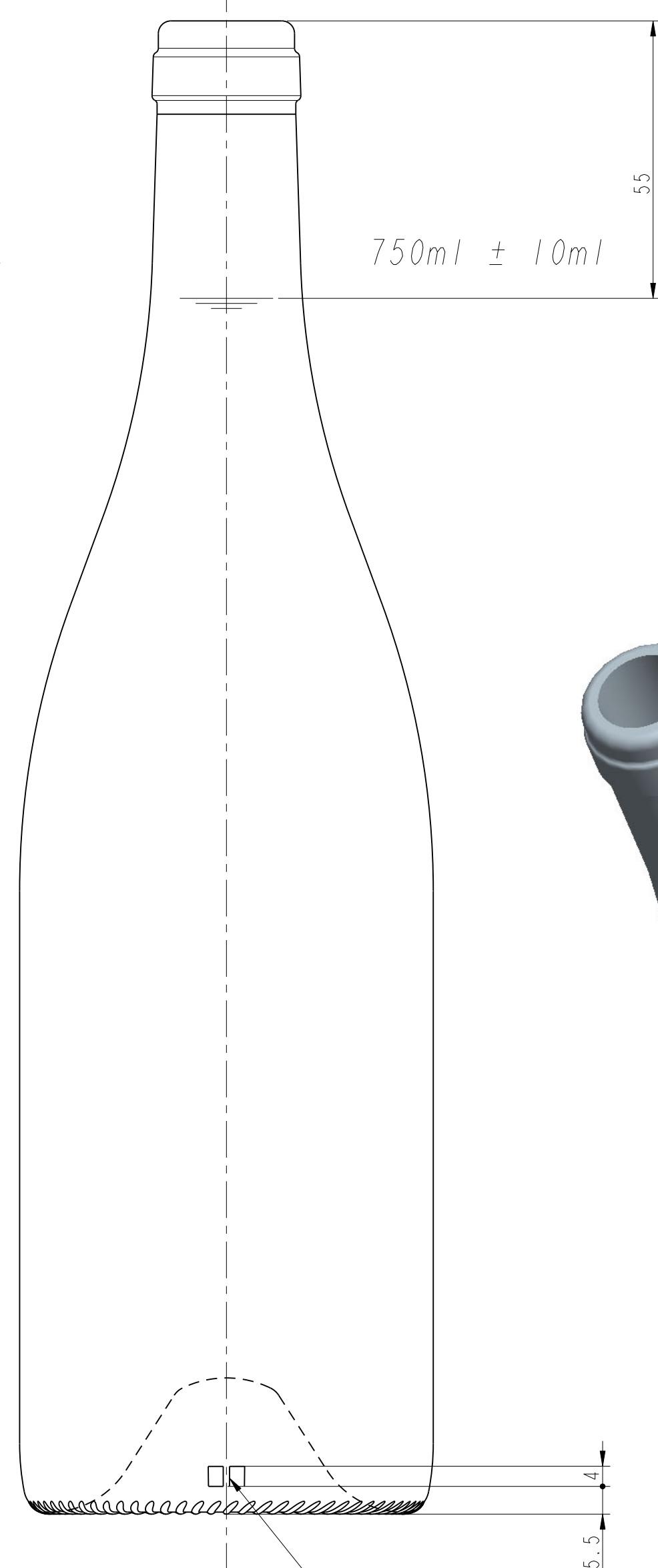
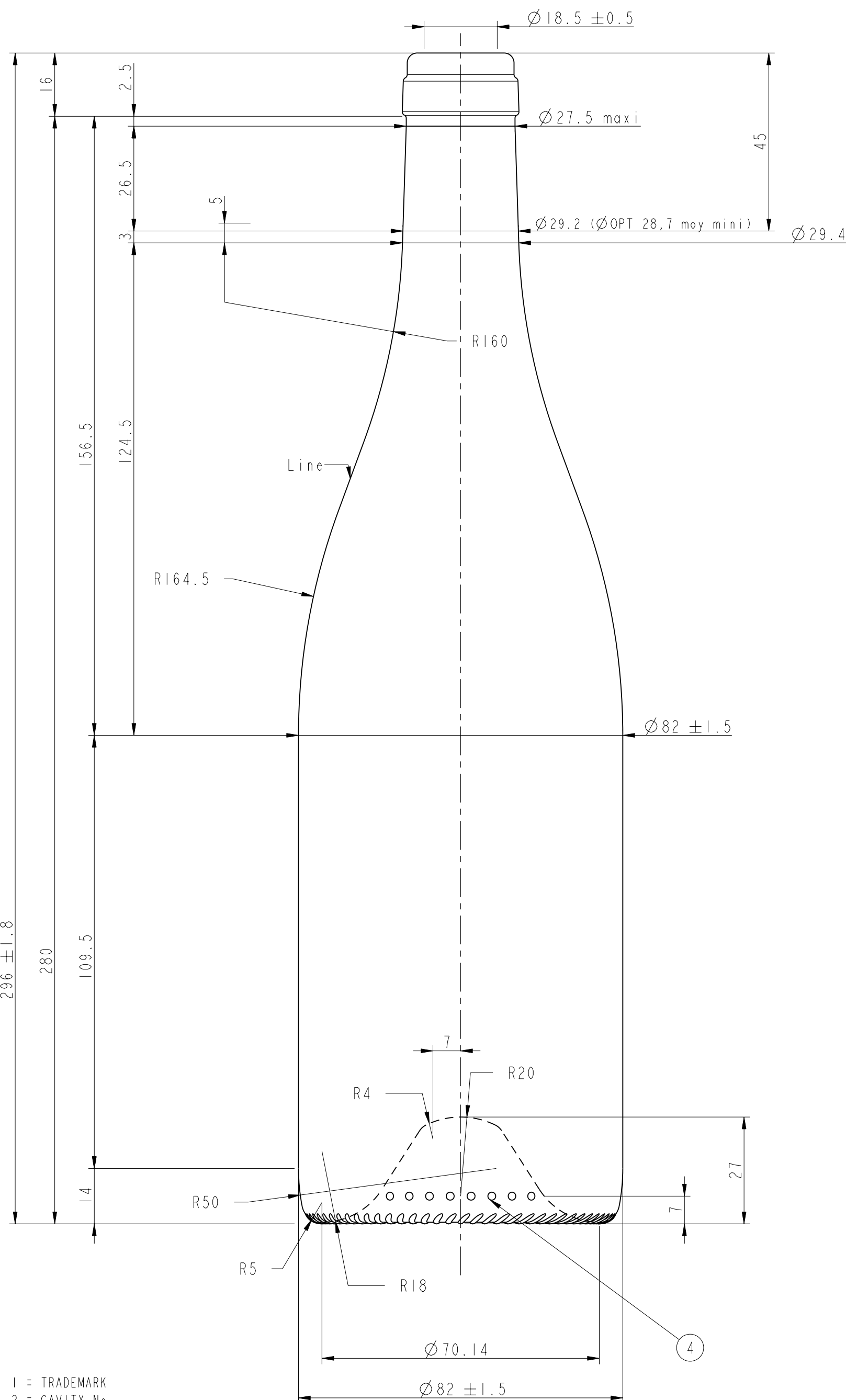
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**CONTAINER & MOULD ENGINEERING  
EUROPE**

NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN  
INDICATION AND THE CONSTRUCTION IS AT  
THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
	07/01/11	Updating in KBE model 012204/3509 (drawing 0398-21E)	EBL

<b>HEAT TREATMENT</b> 20 °C maxi	<b>CARBONATION</b> XX g CO2/l maxi
<b>VERTICAL LOAD</b> 150 daN maxi	<b>THERMAL SHOCK</b> 42 °C maxi
<b>CATEGORY</b> WINE	<b>TILT ANGLE</b> 19.24°
<b>MAX. VERTICALITY TOLERANCE</b> 3.3 mm	<b>MEASURING CONTAINER</b> YES
<b>FINISH SAP NUMBER</b> 3509	<b>FINISH REF.</b> CETIE GME 50.1 1994
<b>MINIMUM THROUGH BORE</b> 17.5 mm	<b>MAX FILLING TUBE Ø</b> 16 mm

<b>CONTAINER OVERFLOW CAPACITY (BRIMFUL)</b> 767ml APPROX.	
<b>CONTAINER RATED CAPACITY (FILLPOINT)</b> 750ml ± 10ml	
<b>CONTAINER WEIGHT</b> 570g APPROX.	
<b>FINISH DESIGNATION</b> FR_27_GME 50.1_H160_3509	<b>MAX GAS VOLUME</b>
<b>PROCESS</b> RETURNABLE NO	<b>DESIGN REF.</b> Rework 0398-21E

**STANDARD  
75 CL BG REFERENCE 55mm**

DESIGNER	EBL	DATE	06/01/11
CHECKED		DATE	
<b>DRAWING NUMBER</b> 110014	<b>MOULD/SAP NUMBER</b> 012204		